



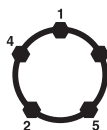
WHAT TO CHECK . . . HOW TO CHECK

WHEELS: Check Wheels for hole elongation or “out of round”. This condition can be caused by Lug Nuts not being tight, or too tight. Trailer wheels can be damaged by chuck holes or curb jumping. You may not be aware of the road shock to the wheels without periodic checks. Replace any wheel that is bent. Replace any wheel if you see elongation of the bolt holes.

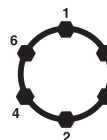
WHEEL LUGS: Wheel Lug Nuts must be tightened with a torque wrench. Refer to the chart below for proper torque for your trailer. Check Lug Nut tightness before initial trip, at 10 miles, 25 miles and 50 miles. Recheck at least every 3 months or 3000 miles.

TORQUE STAGES

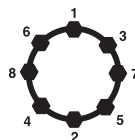
1st Stage	2nd Stage	3rd Stage
20/25 ft. lbs.	40/50 ft. lbs.	Full Torque



5 BOLT



6 BOLT



8 BOLT

Note: Warranties on trailer and axle do not apply to damage or injuries caused by loose or improperly tightened lug nuts or broken studs.

AXLE SIZE	WHEEL SIZE	STUD SIZE	STEEL WHEEL TORQUE	ALUMINUM WHEEL TORQUE
2000#	13"	1/2"	50# - 75#	N/A
2000#	14"	1/2"	90# - 120#	N/A
2000#	15"	1/2"	90# - 120#	90# - 120#
2500#	15"	1/2"	90# - 120#	90# - 120#
3500#	13"	1/2"	50# - 75#	N/A
3500#	15"	1/2"	90# - 120#	90# - 120#
5000#	15"	1/2"	90# - 120#	90# - 120#
6000#	15"	1/2"	90# - 120#	90# - 120#
6000#	16"	1/2"	90# - 120#	90# - 120#
7000#	16"	1/2"	90# - 120#	90# - 120#
7000#	16"	9/16"	90# - 120#	90# - 120#
7000#	16"	5/8"	275# - 325#	275# - 325#
7200#	16"	9/16"	90# - 120#	90# - 120#
7200#	16"	5/8"	275# - 325#	275# - 325#
8000#	17.5"	5/8"	275# - 325#	275# - 325#